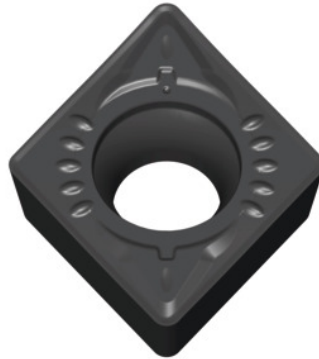


**Garant**

**Indexable insert for turning CC.T 09T304, for medium machining, Grade: HB7210-1**

**Order data**

Order number	260150 HB7210-1
GTIN	4062406059200
Item class	21G

**Technical description**

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	K
Grade	HB7210-1
Cutting speed $v_c$ main application	100 - 450 m/min
Cutting depth $a_p$	0.2 - 2.5 mm
Chip breaker	GM
Tool material	Carbide
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Feed $f$	0.1 - 0.25 mm/rev.

Coating	TiCN
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning